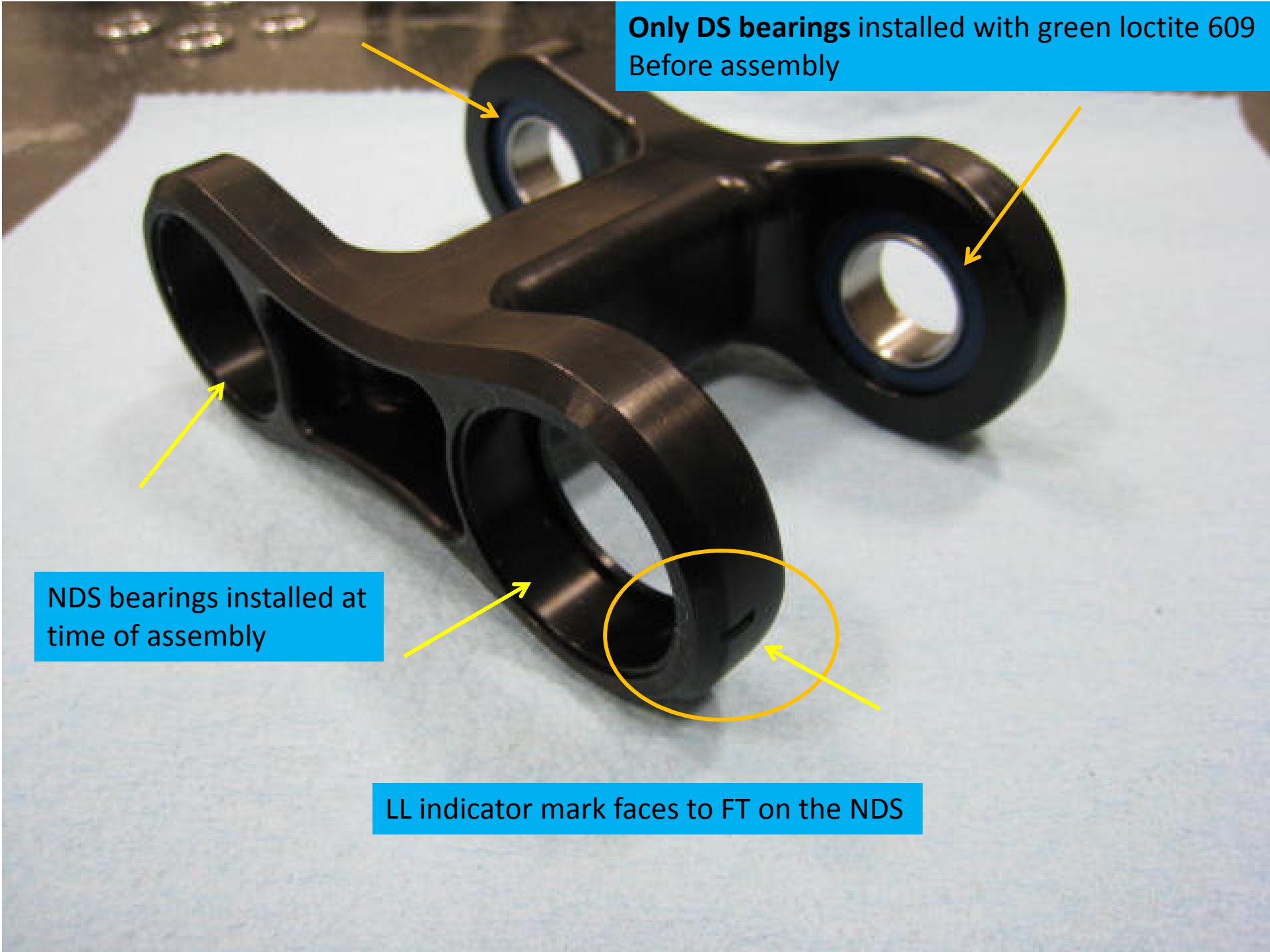


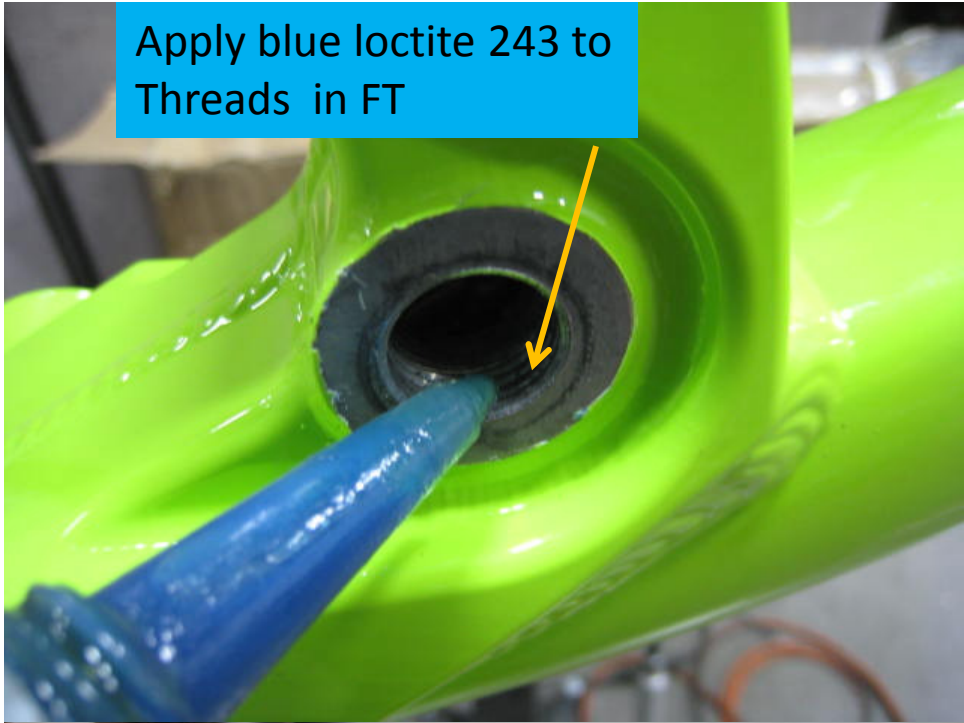
**Only DS bearings installed with green loctite 609  
Before assembly**

**NDS bearings installed at  
time of assembly**

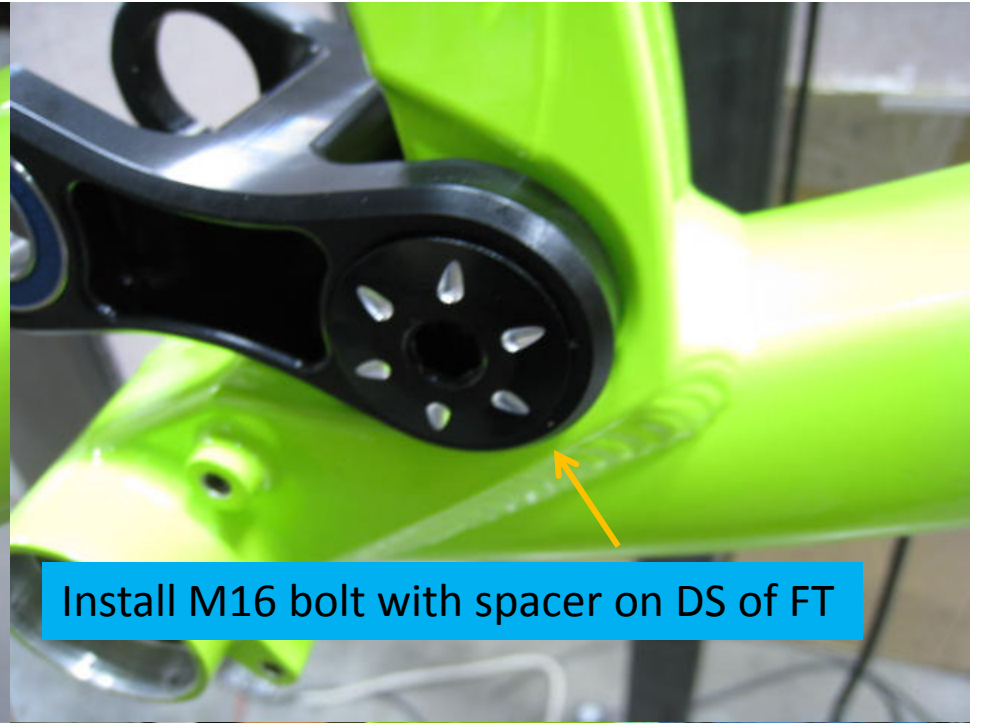
**LL indicator mark faces to FT on the NDS**



Apply blue loctite 243 to  
Threads in FT



Install M16 bolt with spacer on DS of FT



Assemble M16 bolt, bearing, and spacer



LL NDS before assembly



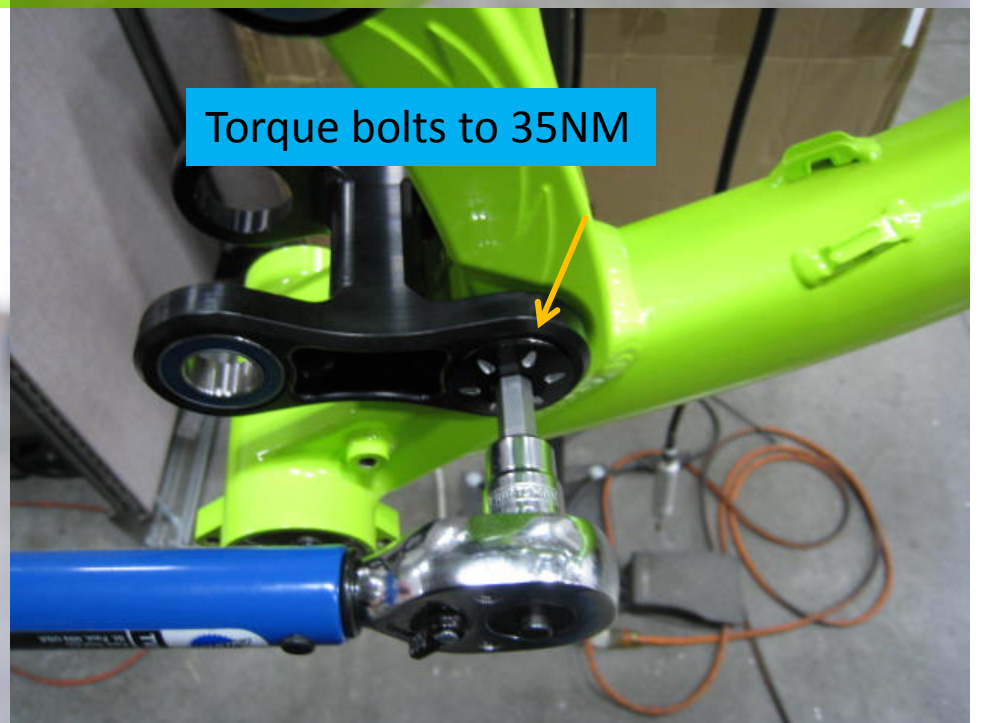
Completely coat bearing bore with  
with green loctite 609



Install bolt, bearing, and spacer to NDS



Torque bolts to 35NM




Indicator mark located to FT on NDS



UL with DS bearing installed with green loctite 609



Only DS bearings before assembly




Apply blue loctite 243to  
Threads in FT



Install DS M14 bolt



UL NDS before assembly



Completely coat bearing bore with  
with green loctite 609



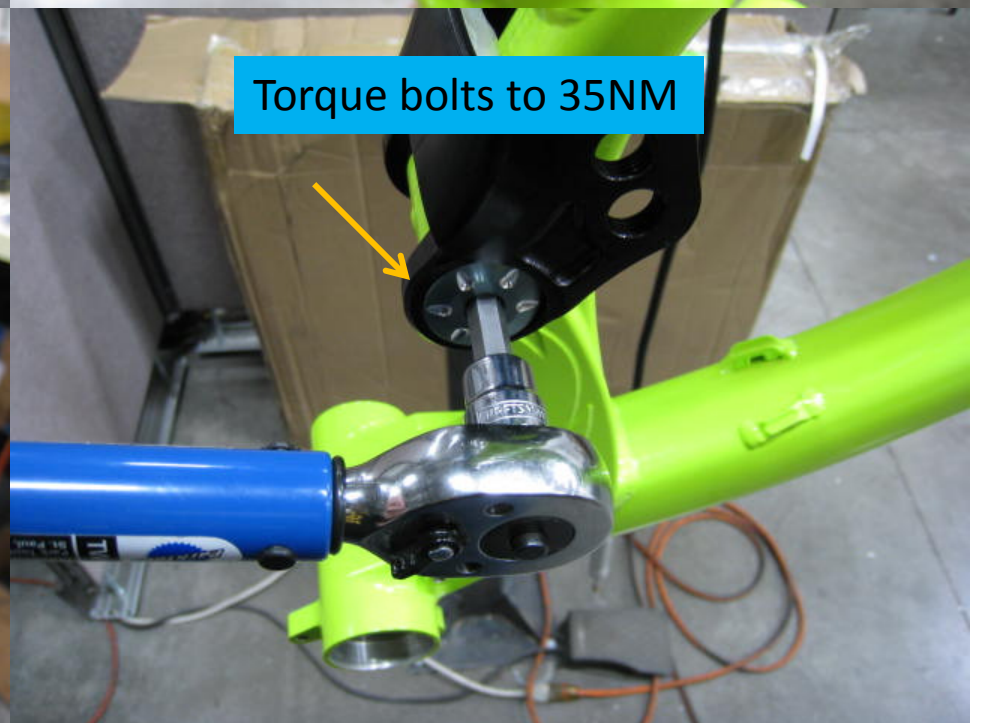
M14 bolt and bearing



Install bolt with bearing to UL NDS



UL NDS assembled

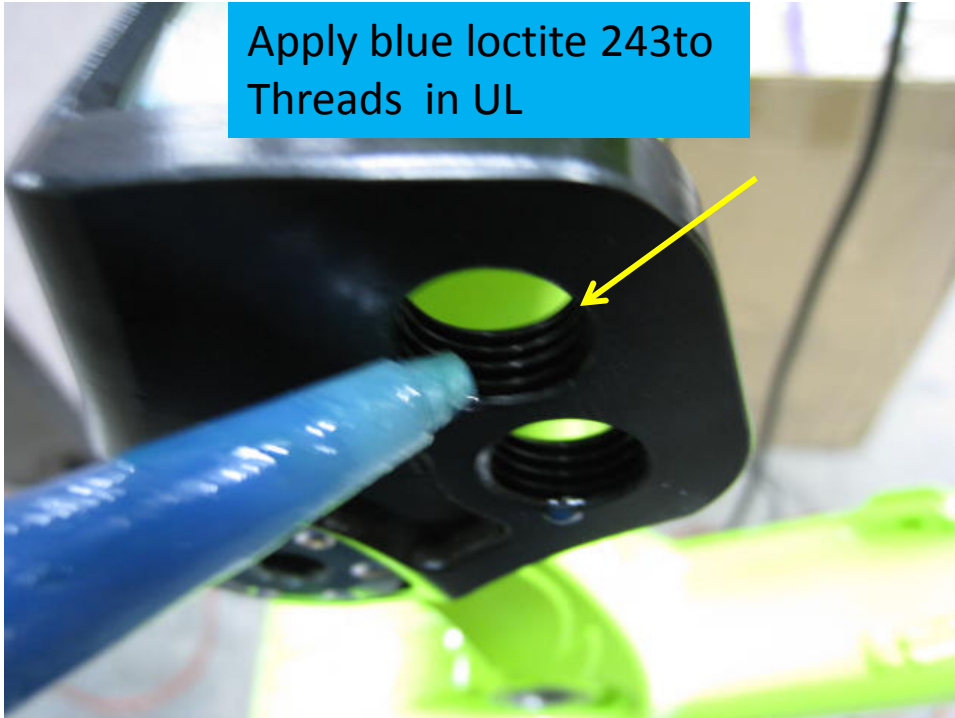


Torque bolts to 35NM

Clevis with bearings installed with  
Green loctite 609



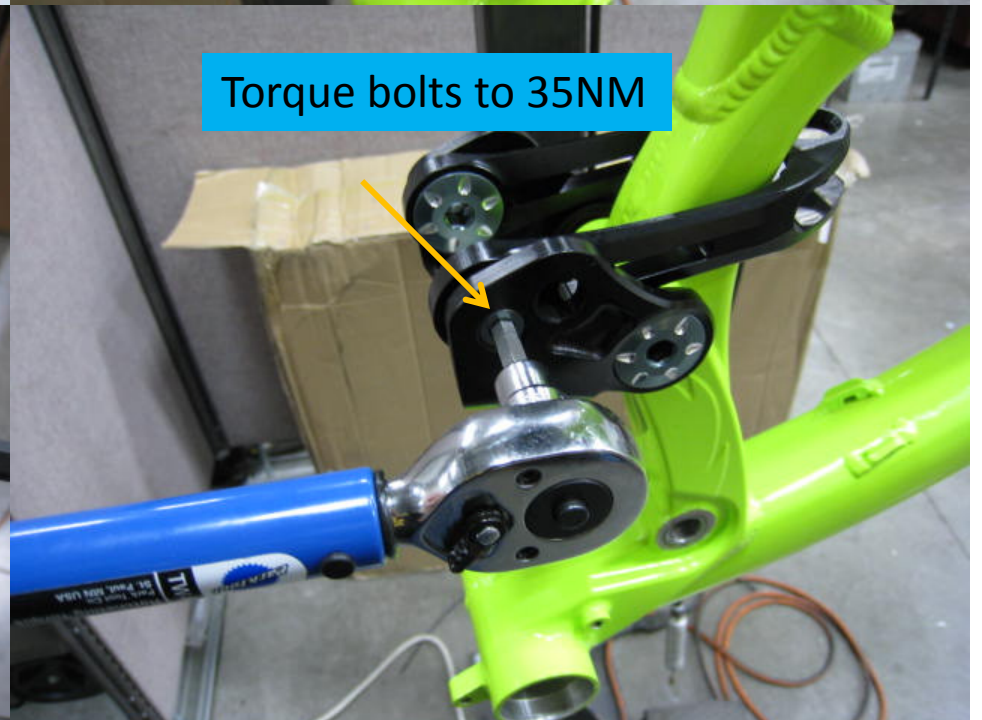
Apply blue loctite 243to  
Threads in UL



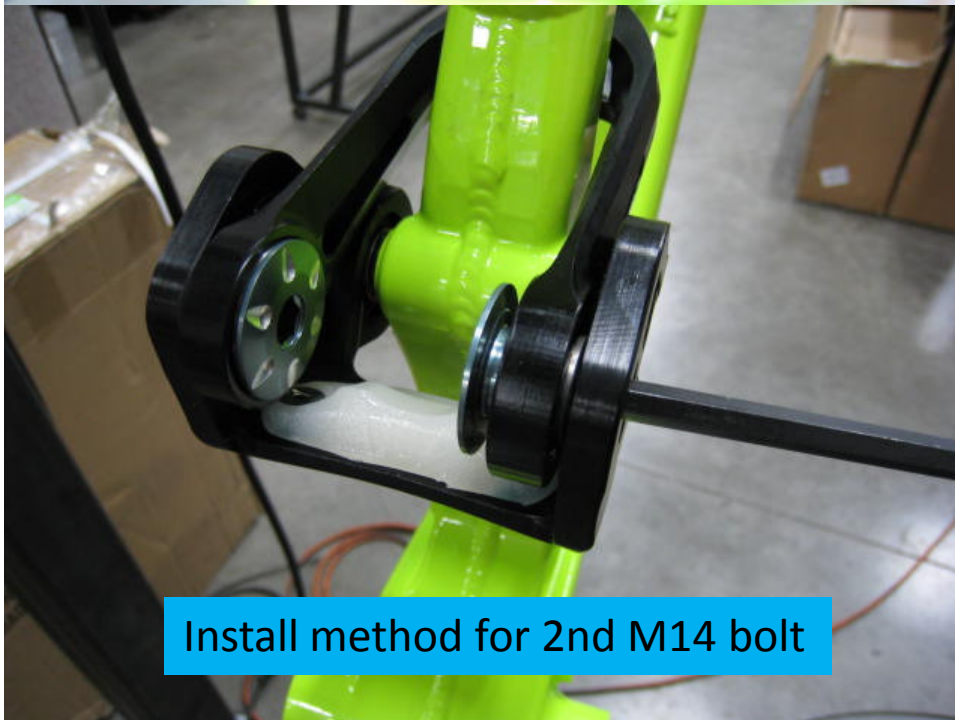
Install method for 1st M14 bolt



Torque bolts to 35NM



Install method for 2nd M14 bolt







Correct Clevis assembly

Clevis pin installs from the bottom

RT bearings installed with green loctite 609

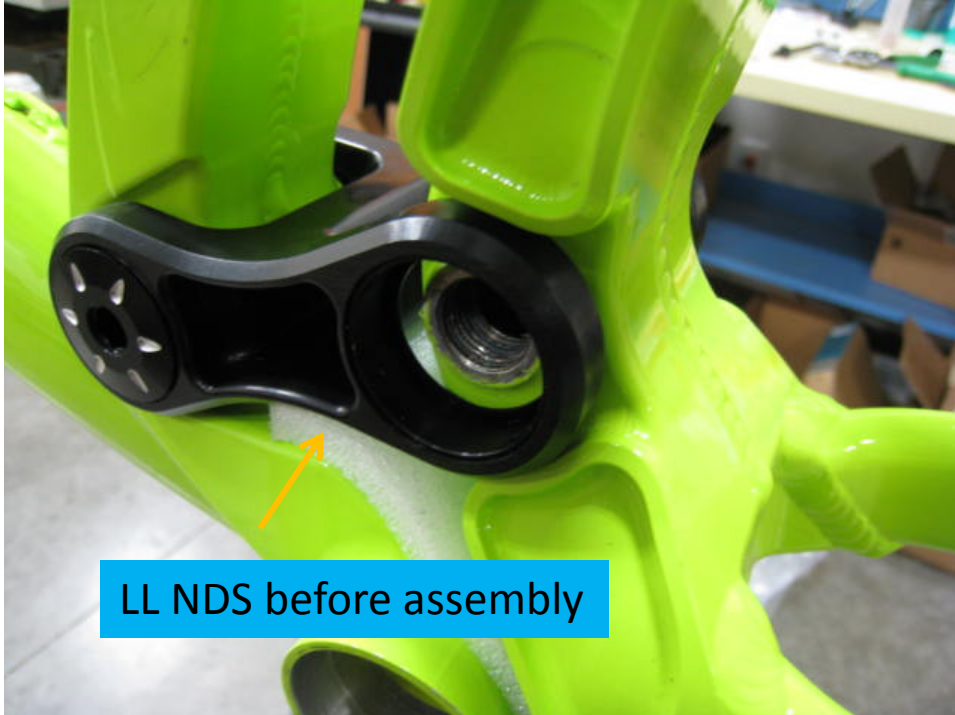




Apply blue loctite 243to  
Threads in RT



Install M16 bolt and spacer DS



LL NDS before assembly



Assemble M16 bolt, bearing, and spacer



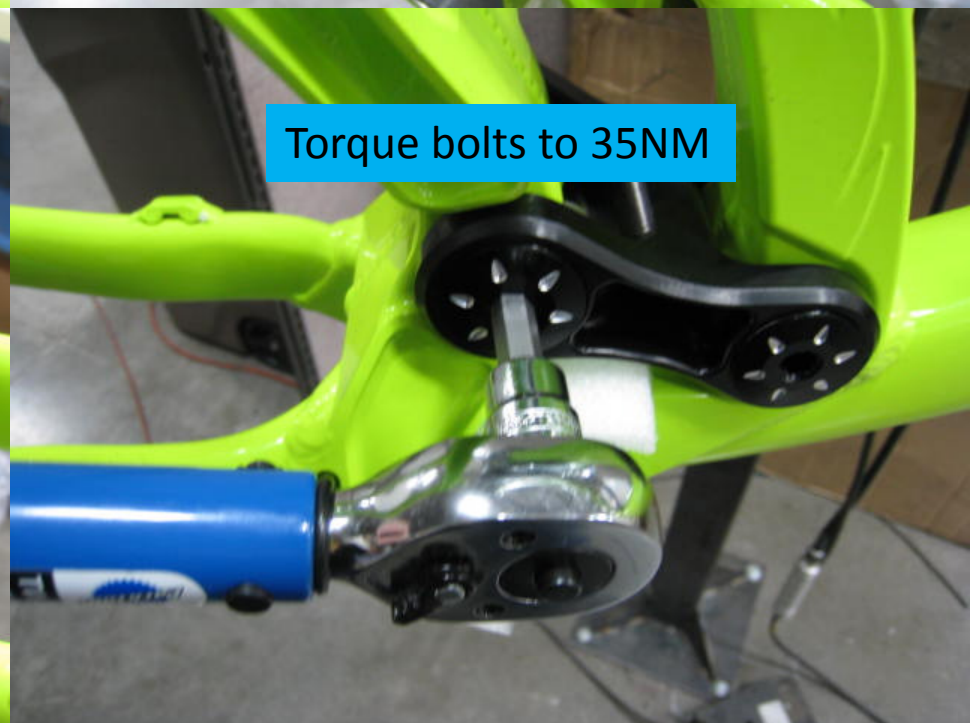
Completely coat bearing bore with with green loctite 609



Install bolt, bearing, and spacer to NDS



LL NDS completely assembled



Torque bolts to 35NM



Apply blue loctite 243to  
Threads in UL



Install M14 bolts



Torque bolts to 35NM



FT and RT assembled



Do not apply blue loctite 243to threads